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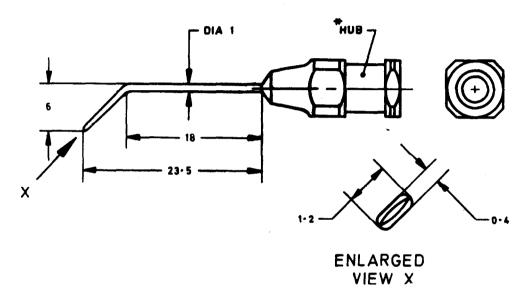




### Indian Standard

# SPECIFICATION FOR IRRIGATOR ANTERIOR CHAMBER, EYE, BISHOP HARMANN'S PATTERN

- 1. Scope Covers requirements for Bishop Harmann's pattern irrigator used for anterior chamber of eye.
- 2. Shape and Dimensions Shall conform to Fig. 1.



\*See IS: 3234-1965 Conical fittings for hypodermic syringes, needles and other medical equipment, Luer type.

All dimensions in millimetres.

FIG. 1 IRRIGATOR ANTERIOR CHAMBER, BISHOP HARMANN'S PATTERN

- **2.1** A deviation of  $\pm 2.5$  percent shall be allowed on all dimensions.
- 3. Material
- 3.1 Irrigator Stainless steel conforming to designation 04Cr19Ni9 of IS:1570 (Part 5) 1972 'Schedules for wrought steels: Part 5 Stainless and heat-resisting steels'.
- 3.2 Hub Free cutting brass rod or bar conforming to Type 1 of IS: 319-1974 'Specification for free-cutting brass bars, rods and sections'.
- 3.3 Stillette Hard drawn brass wire or stainless steel wire.

Note - A stillette shall be provided with each irrigator.

4. Conical Fitting — Luer type conforming to IS:3234-1965 'Specification for conical fitting for hypodermic syringes, needles and other medical equipment, Luer type '.

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5. Workmanship and Finish — The irrigator pushed well into the cavity of the hub shall be securely swaged. The irrigator shall be smooth both inside and outside and free from pits, tool marks, burrs and foreign matters. The hub shall be plated chromium over nickel both inside and outside and polished. The plating shall be of Service Grade No. 2 conforming to IS:4827-1968 'Specification for electroplated coatings of nickel and chromium on copper and copper alloys'. The free end of irrigator shall be smooth, blunt and rounded.

### 6. Tests

- **6.1** Leakage Test The irrigator shall be fitted to a tested syringe and syringe shall be connected to a water source on which pressure could be exerted. The water shall be run through the needle to eliminate air. The irrigator shall be sealed and a pressure of 294 KN/m² (3 kgf/cm², approx) for 10 seconds shall be applied. No leakage shall take place at the joint of the hub and the syringe or the irrigator and the hub.
- **6.2** Elasticity The hub shall be rigidly clamped and the irrigator shall be deflected through an angle of 12°, the force being applied at a contact distance of 8 mm. The irrigator shall show no permanent set or damage.
- 7. Marking Each irrigator shall be marked with manufacturer's name, initials or recognized trademark and the country of manufacture.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 8. Packing As agreed to between the purchaser and the supplier.